

Work Order ID 162261

162261

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Wednesday, May 31, 2017 9:17:25 AM

Item ID: D3595-200-300 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Rubber Cushion 2.00" wide x 3.00" Long
 Start Date: 5/31/2017 Start Qty: 100.00 *100* Cust Item ID:
 Required Date: 6/1/2017 Req'd Qty: 100.00 *100* Customer:
 Reference:

Approvals: Process Plan: DAS 21 9-89 Date: MAY 31 2017 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3595	Rev A								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.97							
FLOW CNC Waterjet	1-Cut as per Dwg D3595 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2- Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	1.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	2.00							
Quality Control									

(100) SC 17/06/02
 DAS
 45
 9-89

(100) SC 17/06/02
 DAS
 45
 9-89

(100) DAS
 38
 9-89
 JUN 02 2017

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Item ID: D3595-200-300 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rubber Cushion 2.00" wide x 3.00" Long
Start Date: 5/31/2017 Start Qty: 100.00 ***100*** Cust Item ID:
Required Date: 6/1/2017 Req'd Qty: 100.00 ***100*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>Stock</i>	0.00							
130						<i>100</i>		<i>JUN 02 2017</i>	<i>DAS 6 9-89</i>
Packaging	Memo	1.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									<i>16/6/6</i>
QC	Memo	10.00							
Quality Control									<i>[Signature]</i> <i>JUN 02 2017</i>

Picklist Print

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Parent Item: D3595-200-300

D3595-200-300

Parent Item Name: Rubber Cushion 2.00" wide x 3.00" Long

Start Date: 5/31/2017

Required Date: 6/1/2017

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A New Issue 08-05-14 DD Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO80S.125

Purchased

No

110

sf

269.1785

0.0206

2.06

MNEO80S 125

**

NEOPRENE SHEET 0.125

SC 17/06/02

DAS
45
9.89

Location

Loc Qty

Loc Code

MAT052

269.178474

94539

269.178474

2.1

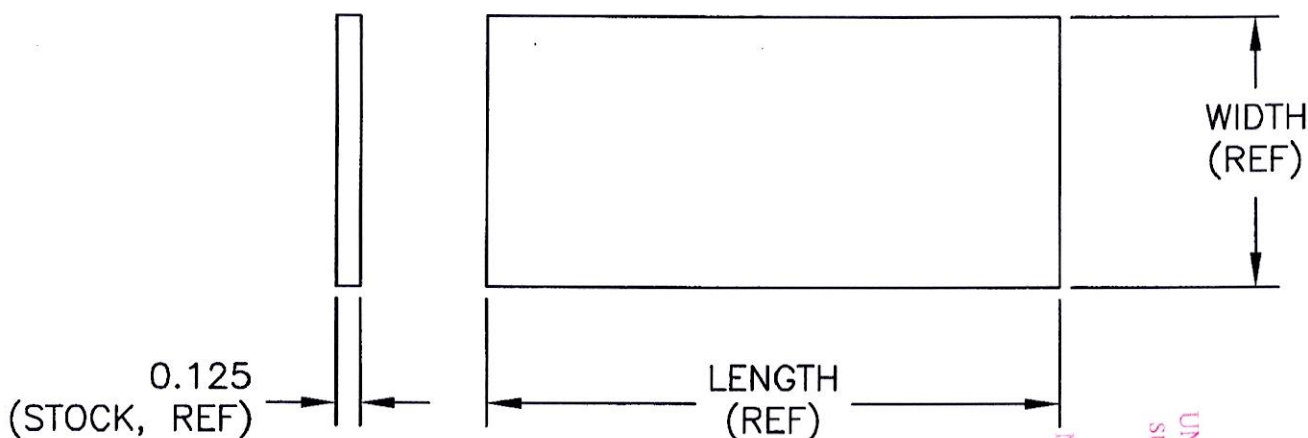


DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 *[Signature]*

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

NO. 102361 M25
1705/11
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
RETURN TO
ENGINEERING
SHOP COPY

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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